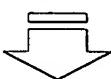


(1). choose rubber of different colors



(2). add 1~100g pearl pigment to each
1kg rubber



(3). mix the above combination



(4). cool the above mixture for two hours



(5). cut the above mixture into grains

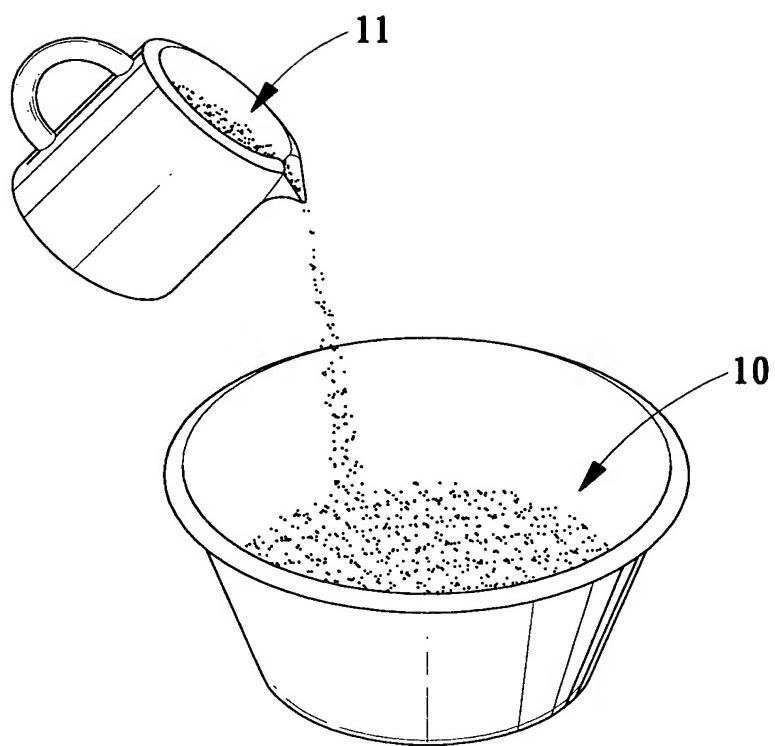


(6). vulcanize and extrude the above
grains for 4 minutes 30 seconds to
5 minutes 30 seconds

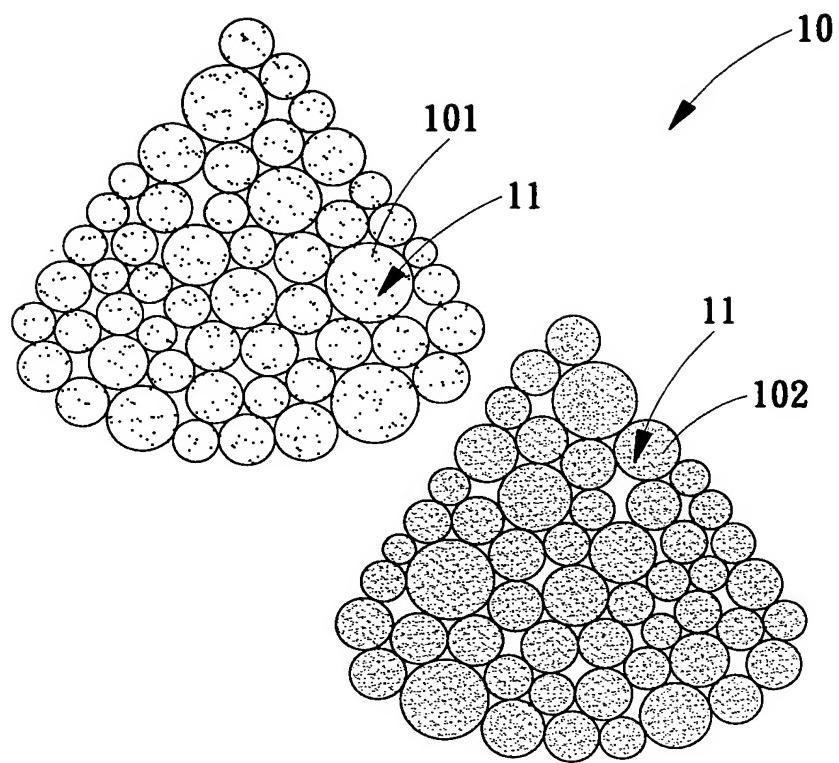


(7). the lustrous rubber is finished

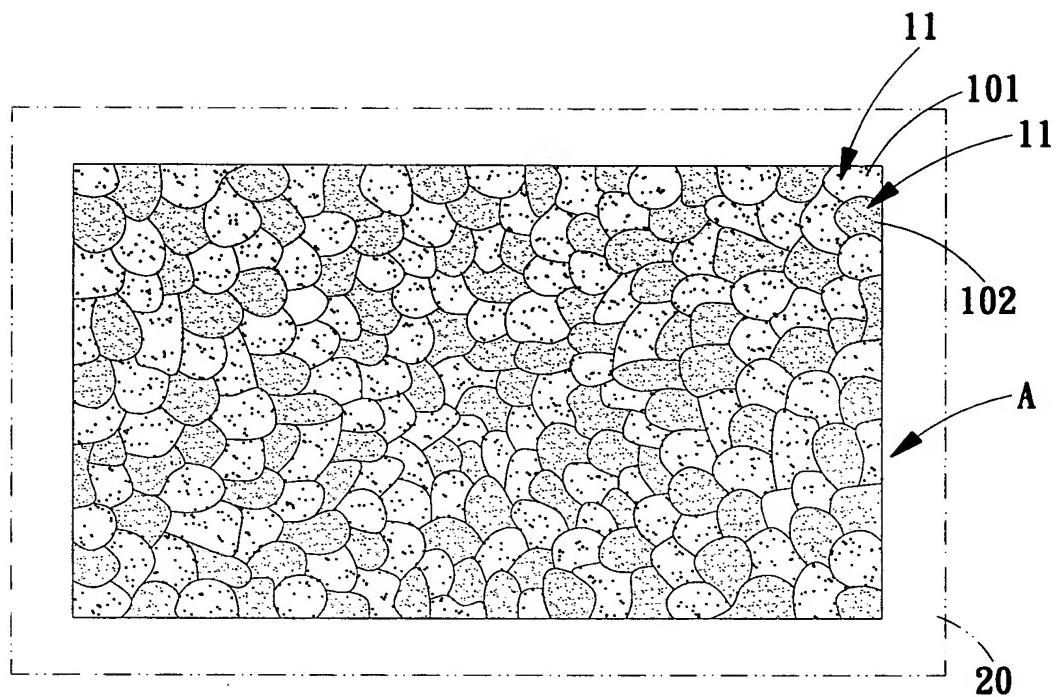
F I G. 1



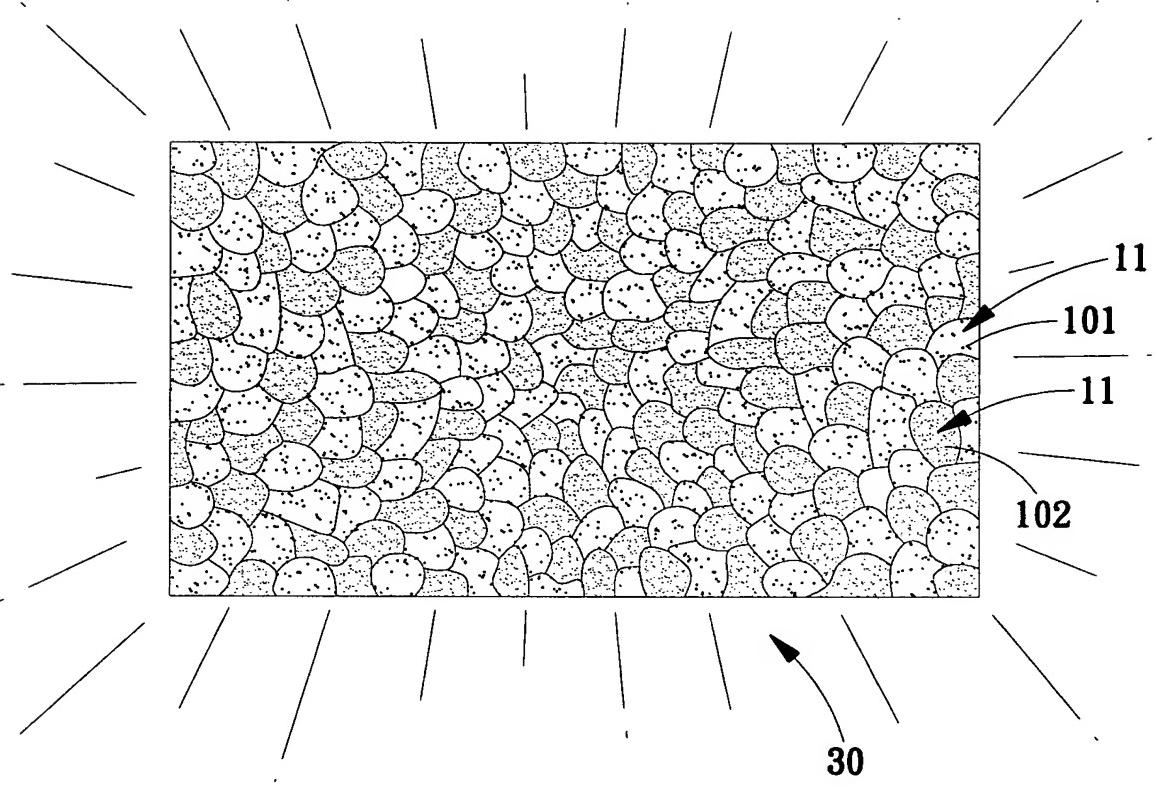
F I G. 2



F I G. 3



F I G. 4



F I G. 5